

Easy Rotary Vise Operation & Maintenance

Attaching The Bobbin Rest

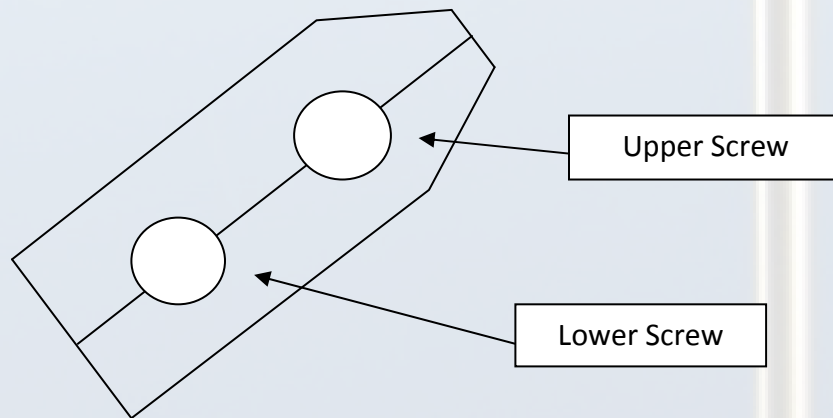
Slide the end of the vise stem through the bracket hole with the black plastic liner and slide the bracket up until the thread rest is level with jaw tip. Rotate the plastic liner so the slot is opposite the tightening screw. Tighten the screw until the rest stays in position but can easily be swung out of the way.

Mounting The Vise

Slide the end of the vise stem all the way into the socket on the pedestal and tighten the locking thumbscrew.

Mounting The Hook

Tighten the silver rotation locking thumbscrew on the main support bearing to keep jaws from rotating. Loosen the Upper jaw screw until the opening between the jaws is sufficient to insert the bend of the hook. Insert the hook and tighten the upper jaw screw until the hook is just held in place. Now lock the hook in place by tightening the lower jaw screw. Tighten just enough to hold the hook firmly, it is not necessary or desirable to over tighten.

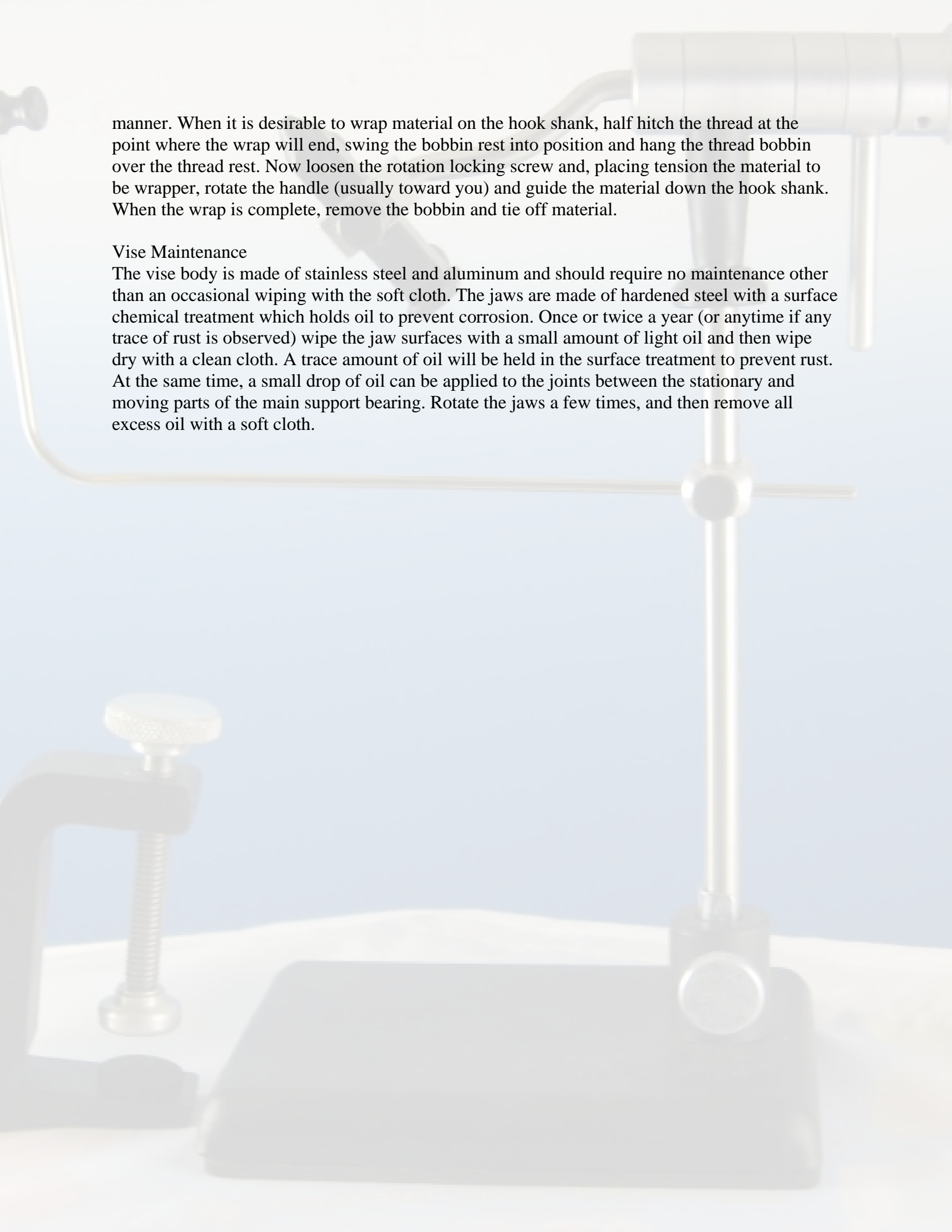


Removing The Fly

To remove the finished fly, loosen the lower jaw screw. If another fly is to be tied on the same size hook, it may not be necessary to adjust the upper jaw screw. Just loosen the lower jaw screw, remove the fly, insert the new hook and re tighten the lower jaw screw.

Using The Rotary Feature

Some tying operations are best done with the vise locked in rest position. Simply tighten the silver rotation locking screw and wrap a thread base or tie in materials in the normal, fixed vise



manner. When it is desirable to wrap material on the hook shank, half hitch the thread at the point where the wrap will end, swing the bobbin rest into position and hang the thread bobbin over the thread rest. Now loosen the rotation locking screw and, placing tension the material to be wrapper, rotate the handle (usually toward you) and guide the material down the hook shank. When the wrap is complete, remove the bobbin and tie off material.

Vise Maintenance

The vise body is made of stainless steel and aluminum and should require no maintenance other than an occasional wiping with the soft cloth. The jaws are made of hardened steel with a surface chemical treatment which holds oil to prevent corrosion. Once or twice a year (or anytime if any trace of rust is observed) wipe the jaw surfaces with a small amount of light oil and then wipe dry with a clean cloth. A trace amount of oil will be held in the surface treatment to prevent rust. At the same time, a small drop of oil can be applied to the joints between the stationary and moving parts of the main support bearing. Rotate the jaws a few times, and then remove all excess oil with a soft cloth.